

Linear Regulator Series

BDxxKA5 Series Application Information

The information in this application note only provides hints for IC mounting. For this reason, these notes should not be considered as an IC quality explanation or a warranty. See the latest data sheet for the IC standard values. Also, note that the application circuits used in the explanations for each item have been simplified. Be sure to verify operations using the actual application.

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1. Typical Application Circuit

1.1. Adjustable output type BD00KA5WFP

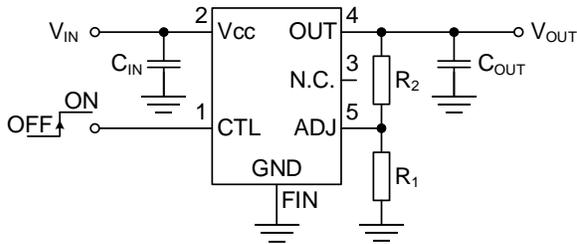


Figure 1-1. When using the output ON/OFF function

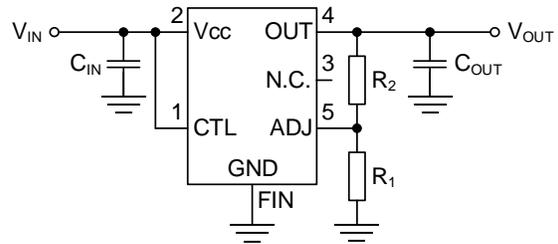


Figure 1-2. When not using the output ON/OFF function

Product name	BD00KA5WFP
Package	TO252-5
Pin configuration (Top View)	

Pin number	Pin name	Function
1	CTL	Enable pin The IC can be set to shutdown status by using the CTL pin. Set to the pin to “High” to turn output on, and to “Low” to turn output off. → See page 8.
2	Vcc	Input pin Power is supplied to the IC through the input pin. To stabilize the pin input, connect Vcc and GND with a ceramic capacitor. Place the capacitor near the pin. → See page 9.
3	N.C.	Unconnected pin Leave this open. This is connected to FIN via the regulator circuit ground.
4	OUT	Output pin Supplies electrical power to the load. To prevent vibrations on this pin, connect Vo and GND with a capacitor. → See page 8.
5	ADJ	Output voltage setting pin The ADJ pin is a tolerance amp input pin. Based on the ground, the ADJ pin voltage can be outputted from 1.0 V to 4.0 V at 0.75 V. Connect a resistor divider circuit. → See page 7.
FIN	GND	Ground, Heat radiation fins This is the ground for the regulator circuit. FIN is electrically connected to GND in the package internally. The FIN is connected to the die via the lead frame. We recommend soldering FIN to a ground plane with a wide copper foil area to improve heat dispersion efficiency.

1. Typical Application Circuit

1.2. Adjustable output type BD00KA5WF

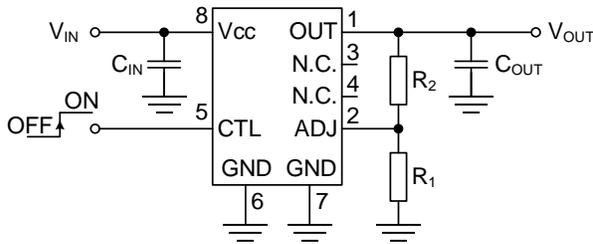


Figure 1-3. When using the output ON/OFF function

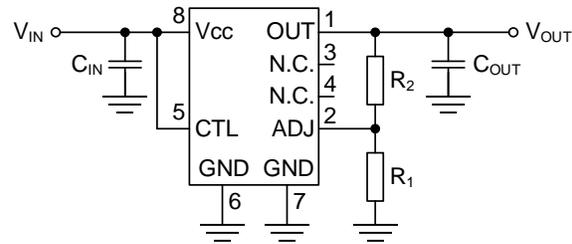


Figure 1-4. When not using the output ON/OFF function

Product name	BD00KA5WF
Package	SOP8
Pin configuration (Top View)	

Pin number	Pin name	Function
1	OUT	Output pin Supplies electrical power to the load. To prevent vibrations on this pin, connect Vo and GND with a capacitor. → See page 8.
2	ADJ	Output voltage setting pin The ADJ pin is a tolerance amp input pin. Based on the ground, the ADJ pin voltage can be outputted from 1.0 V to 4.0 V at 0.75 V. Connect a resistor divider circuit. → See page 7.
3, 4	N.C.	Unconnected pin This is not connected to the internal circuit. Leave this open or connect GND.
5	CTL	Enable pin The IC can be set to shutdown status by using the CTL pin. Set to the pin to “High” to turn output on, and to “Low” to turn output off. → See page 8.
6, 7	GND	Ground This is the ground for the regulator circuit.
8	Vcc	Input pin Power is supplied to the IC through the input pin. To stabilize the pin input, connect Vcc and GND with a ceramic capacitor. Place the capacitor near the pin. → See page 9.

1. Typical Application Circuit

1.3. Fixed output type BDxxKA5WFP

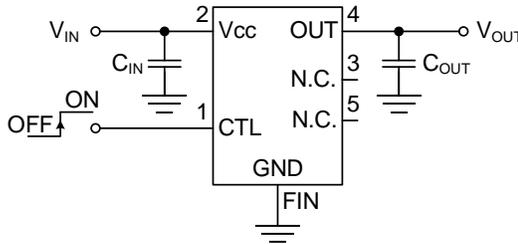


Figure 1-5. When using the output ON/OFF function

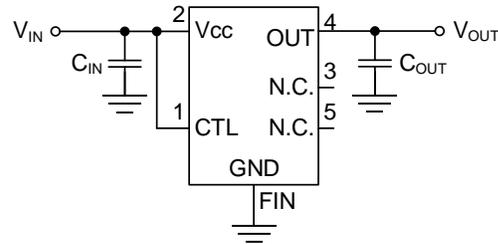


Figure 1-6. When not using the output ON/OFF function

Product name	BDxxKA5WFP
Package	TO252-5
Pin configuration (Top View)	

Pin number	Pin name	Function
1	CTL	Enable pin The IC can be set to shutdown status by using the CTL pin. Set to the pin to “High” to turn output on, and to “Low” to turn output off. → See page 8.
2	Vcc	Input pin Power is supplied to the IC through the input pin. To stabilize the pin input, connect Vcc and GND with a ceramic capacitor. Place the capacitor near the pin. → See page 9.
3	N.C.	Unconnected pin Leave this open. This is connected to FIN via the regulator circuit ground.
4	OUT	Output pin Supplies electrical power to the load. To prevent vibrations on this pin, connect Vo and GND with a capacitor. → See page 8.
5	N.C.	Unconnected pin This is not connected to the internal circuit. Leave this open or connect GND.
FIN	GND	Ground, Heat radiation fins This is the ground for the regulator circuit. FIN is electrically connected to GND in the package internally. The FIN is connected to the die via the lead frame. We recommend soldering FIN to a ground plane with a wide copper foil area to improve heat dispersion efficiency.

1. Typical Application Circuit

1.4. Fixed output type BDxxKA5WF

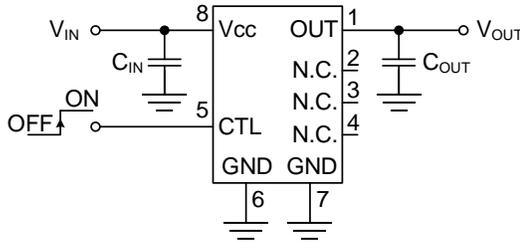


Figure 1-7. When using the output ON/OFF function

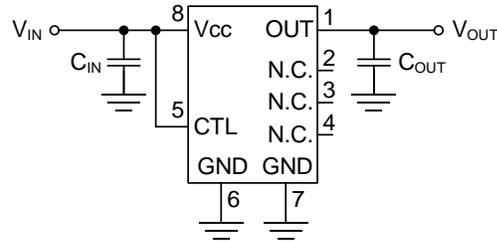


Figure 1-8. When not using the output ON/OFF function

Product name	BDxxKA5WF
Package	SOP8
Pin configuration (Top View)	

Pin number	Pin name	Function
1	OUT	Output pin Supplies electrical power to the load. To prevent vibrations on this pin, connect Vo and GND with a capacitor. → See page 8.
2, 3, 4	N.C.	Unconnected pin This is not connected to the internal circuit. Leave this open or connect GND.
5	CTL	Enable pin The IC can be set to shutdown status by using the CTL pin. Set to the pin to “High” to turn output on, and to “Low” to turn output off. → See page 8.
6, 7	GND	Ground This is the ground for the regulator circuit.
8	Vcc	Input pin Power is supplied to the IC through the input pin. To stabilize the pin input, connect Vcc and GND with a ceramic capacitor. Place the capacitor near the pin. → See page 9.

1. Typical Application Circuit

1.5. Fixed output type BDxxKA5FP

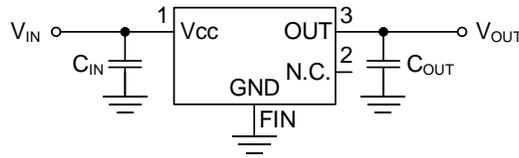


Figure 1-9. Typical application circuit

Product name	BDxxKA5FP
Package	TO252-3
Pin configuration (Top View)	

Pin number	Pin name	Function
1	Vcc	Input pin Power is supplied to the IC through the input pin. To stabilize the pin input, connect Vcc and GND with a ceramic capacitor. Place the capacitor near the pin. → See page 9.
2	N.C.	Unconnected pin Leave this open. This is connected to FIN via the regulator circuit ground.
3	OUT	Output pin Supplies electrical power to the load. To prevent vibrations on this pin, connect Vo and GND with a capacitor. → See page 8.
FIN	GND	Ground, Heat radiation fins This is the ground for the regulator circuit. FIN is electrically connected to GND in the package internally. The FIN is connected to the die via the lead frame. We recommend soldering FIN to a ground plane with a wide copper foil area to improve heat dispersion efficiency.

2. Output voltage setting (Adjustable output type)

Adjustable output voltage types use an external resistor divider, allowing the output voltage to be set from 1.0 V to 4.0 V. The output voltage can be calculated with the following equation.

$$V_{OUT} = 0.75 \times \frac{R_1 + R_2}{R_1} \quad [V] \quad (2-1)$$

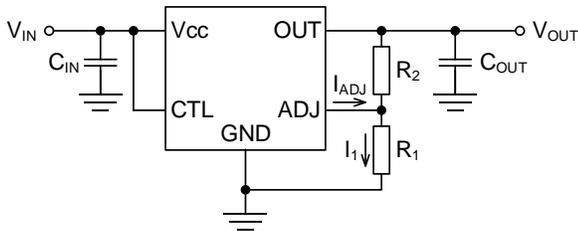


Figure 2-1. Output voltage setting

The ADJ pin of this IC outputs at 0.75 V, based on the ground. The I_1 current of R_1 can be calculated at $1.27 \text{ V}/R_1$, with the addition of the bias current I_{ADJ} of ADJ pin. The bias current of the ADJ pin flows into the ground through R_1 at approximately 40 nA. To keep the output voltage tolerance down that occurs due to the ADJ pin's bias current, we recommend a value of about 30kΩ for R_1 . A smaller R_1 value and a larger I_1 value will allow the I_{ADJ} value to be ignored.

For the PCB traces, directly connect the bottom side of the output voltage setting resistor to the GND pin, in order to achieve the optimum load regulation performance.

3. Kelvin connection (adjustable output type)

Normally, the optimum regulation can be achieved at the time that the output voltage setting resistor is connected to the OUT pin. For applications where the load current is frequent, the wiring width is narrow, the distance to the load is great and so

on, the voltage may drop due to resistance in the PCB traces, which may result in a lower voltage at the load point. You can eliminate this influence by bringing the upper side of the output voltage setting resistance divider as close to the load as possible to connect. Place resistance voltage dividers with high impedance close to the IC and stretch out the traces on the upper side of the resistor with low impedance, to achieve noise tolerance. Connect the GND side of the IC as well using an independent ground trace to the load, so that it is not influenced by voltage drops in load current. As the IC's output capacitor C_{OUT} is used to prevent oscillation, place it close to the IC; and place a large capacitance capacitor C_{BULK} close to the load to respond to abrupt loads (Figure 3-1).

4. Output voltage tolerance

The maximum output voltage tolerance for a fixed output type is the sum of the output voltage tolerance, the input constancy tolerance and the load constancy tolerance. For an adjustable output type, the maximum output voltage tolerance is the sum of the reference-voltage (ADJ terminal voltage V_{ADJ}) tolerance times the tolerance external resistor for output voltage settings (see the following formula), the input constancy tolerance and the load constancy tolerance.

Output voltage tolerance for adjustable output type

Minimum value

$$V_{OUT(MIN)} = V_{ADJ(MIN)} \times \frac{R_{1(MAX)} + R_{2(MIN)}}{R_{1(MAX)}} \quad [V] \quad (4-1)$$

Maximum value

$$V_{OUT(MAX)} = V_{ADJ(MAX)} \times \frac{R_{1(MIN)} + R_{2(MAX)}}{R_{1(MIN)}} \quad [V] \quad (4-2)$$

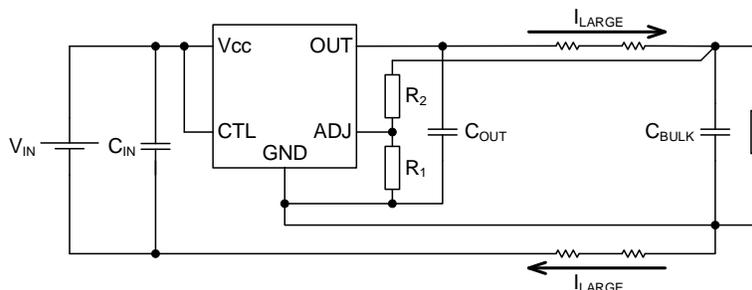


Figure 3-1. Kelvin connection

5. Study of input/output voltage difference and characteristics

For the minimum value of the input voltage, the minimum input/output voltage at the load current to be used is read from the “Input/output voltage difference vs. output current” graph on the data sheet, to get the voltage added to the output voltage. As this time, this works as DC, but the control capacity is degraded. When there are fluctuations in the load, a large current cannot be supplied in a short period of time from input to output, as the input/output voltage difference is small. In other words, the load responsiveness will slow down. The slowness in responsiveness will also show up as a degradation in PSRR characteristics. If only the minimum voltage amount of the input/output voltage difference is ensured because efficiency is emphasized, the expected characteristics of the LDO will not be achieved. Increase the input voltage until the high-speed load responsiveness and PSRR capabilities are achieved, and find a compromise between efficiency and each characteristic.

6. Output control (CTL) pin

The output can be turned on/off by using the CTL pin. When CTL is at a low level, V_o will turn off; and as the operations of the entire IC will be turned off, the current consumption will be zero. When CTL is at the high level, the IC turns on, and V_o turns on. To make certain that IC is turned on/off, apply the voltage that is listed in the electrical characteristics on the data sheet for the CTL pin voltage. For the designed reference values, the threshold median value is approximately 1.3 V, the tolerance is around ± 0.2 V, the temperature characteristic is around 1.6 V to 0.9 V (-40°C to $+105^\circ\text{C}$), and overall is around 0.7 V to 1.8 V.

The CTL pin is an output voltage on/off control pin and operates as a switch, but is designed based on the assumption that switching between High/Low on the normal CTL input will be over a short time. Stabilize the CTL pin at the midpoint potential of the High/Low switch. At the intermediate potential, the output voltage may become unstable.

There are no restrictions on the start sequence for V_{cc} and CTL.

When not using the output control function, connect the CTL pin to V_{cc} . At this time, a series resistor is unnecessary.

The delay time between when the CTL pin reaches “High” and the output voltage starts is approximately $3\ \mu\text{s}$ (design reference value; Figure 6-1).

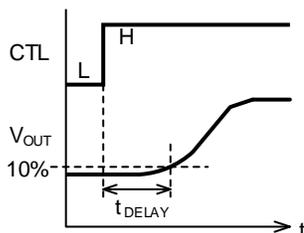


Figure 6-1. Definition of startup delay time

Even if the CTL pin voltage starts slowly, this will not make a soft start happen.

Controlling the CTL pin via mechanical switch may cause chattering in the output voltage, due to chattering in the switch. Insert an RC filter before the CTL pin, and make sure that the chattering waveform does not reach the CTL pin (upper part of Figure 6-2). If the wiring between the CTL pin and switch is long, a large pulse wave may be generated due to the inductance component of the wiring; and if this voltage exceeds the voltage capacity of the CTL pin, the IC may break down. It is necessary to insert an RC filter before the CTL pin, in order to lower the peak value of the pulse waveform (lower part of Figure 6-2). Change the C value to adjust the waveform.

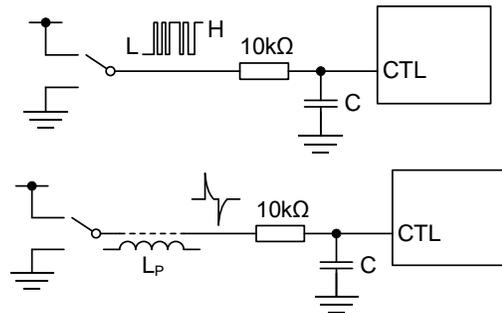


Figure 6-2. RC filter circuit for CTL pin

7. Output capacitor

Place the output capacitor within 3 cm of the OUT-GND pin IC, in order to stabilize the loop. Connect a capacitor with an actual capacitance value of $1\ \mu\text{F}$ or more. When the capacitance is small, oscillation may occur. Although there is no limit to the maximum value for the output capacitance, the following points must be considered. Increasing the capacitance will lengthen the charging time when the power is on, and the discharging time when the power is off. Since it is possible that the IC can be damaged when turning off the power due to an input and output voltage inversion, which causes a large current to flow back into the IC, connect a reverse current bypass diode or a reverse current protection diode.

Refer to Figure 7-1 for the ESR. Oscillation occurs when the ESR value is too large. This graph is based on an evaluation circuit for Figure 7-2, and is not perfectly equal to the capacitor that is actually used. Also, as this is based on the IC alone and the resistive load, it will change in reality due to the wiring impedance and input power impedance on the board. For this reason, check sufficiently whether there are oscillations by using the conditions of the final product.

Although electrolytic capacitors are inexpensive and offer a large capacitance, caution must be used, as the capacitance may suddenly drop or the ESR may rise at low temperatures.

For ceramic capacitors, we recommend the X5R and X7R, which have good temperature characteristics. Do not use Z5U, Y5V or F, which have large capacitance variances. The capacitance value will be reduced smaller than the rated value due to differences in tolerance, temperature characteristics and DC bias characteristics, but set it so that the capacitance does not fall under the minimum value (1μF). For the DC bias characteristics, the capacitance tends to drop more with smaller sizes.

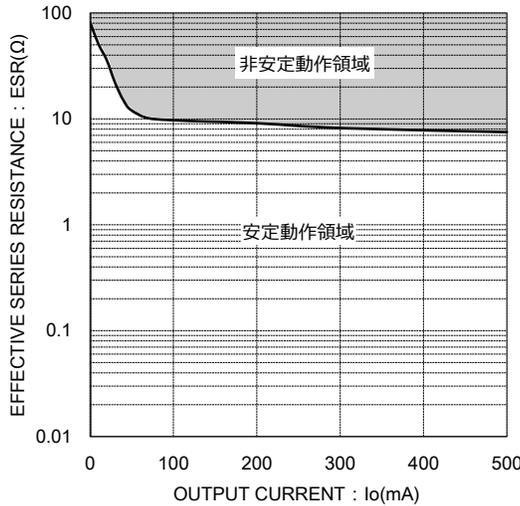


Figure 7-1. ESR stable operating range

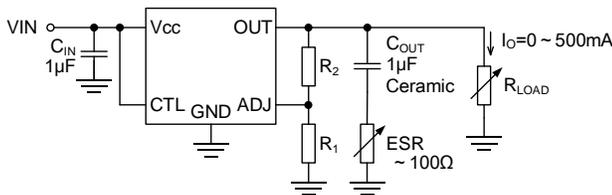


Figure 7-2. ESR stable operating range evaluation circuit

If the fluctuations in the load current are abrupt, ripple voltage may occur in output. To reduce the ripple voltage, increase the capacitance of the output capacitor. When the output capacitance is increased, the amount of electrical charge that charges the output capacitor from the input side increases. For this reason, if the load responsiveness of the input side power is bad, this may result in a voltage drop. To prevent this, increase the capacitance of the input capacitor as well, so that it approximates the input capacitance.

8. Input capacitor

The purpose of the input capacitor is to keep down the phase fluctuations in the power line during circuit operations, stabilizing the IC input. When the input trace is particularly long or when the input power impedance is high, the input capacitor is

effective in ensuring the stability of the LDO input power. Connect the capacitor within 1 cm of the Vcc-GND pin IC. The purpose of the input capacitor is to make the source impedance smaller. For this reason, we recommend a ceramic capacitor with a small ESR. Connect a capacitor with an actual capacitance value of 1 μF or more. The capacitance value will be reduced smaller than the rated value due to differences in tolerance, temperature characteristics and DC bias characteristics, but set it so that the capacitance does not fall under the minimum value (1μF). If the output current changes drastically, increasing the capacitance of the output capacitor will reduce the ripple voltage. However, if there are momentary problems with the current supply potential on the input current side due to the larger output capacitor, the input voltage may drop. To prevent this, increase the capacitance of the input capacitor as well, so that it approximates the input capacitance. For the bulk capacitor, connect an aluminum electrolytic capacitor in parallel with the ceramic capacitor.

9. Load

As this IC has over current protection (OCP) characteristics resembling the number “7”, when the load is a constant current source or when the output voltage is negative when starting up, the output voltage will not rise if the load current exceeds the IC output (supply) current, and the IC will fail to start up.

The IC will operate when the constant current load is on after the IC’s output voltage is at the default value on startup; but afterwards, if the thermal shutdown circuit operates and the output goes off, the IC cannot be restarted. Further, if the IC cannot be started, constant current load will flow to the electrostatic breakdown protection diode (between OUT-GND). Due to this, the chip temperature will rise depending on the current value, which may result in destruction of the IC or solder melting. For this reason, use of constant current load is not recommended.

10. Efficiency

The efficiency can be calculated with the following equation.

$$\eta = \frac{P_{OUT}}{P_{IN}} = \frac{V_{OUT} \times I_{OUT}}{V_{CC} \times (I_{OUT} + I_{CC})} \times 100 \quad [\%] \quad (10-1)$$

V_{CC} : Input voltage [V]

V_{OUT} : Output voltage [V]

I_{OUT} : Output current [A]

I_{CC} : IC circuit current [A]

Note that when $I_{CC} \ll I_{OUT}$, efficiency can be calculated with the following equation.

$$\eta = \frac{V_{OUT}}{V_{CC}} \times 100 \quad [\%] \quad (10-2)$$

We can see from the equation that smaller voltage differences between inputs/outputs result in better efficiency.

11. Thermal design

To ensure highly reliable operations, it is necessary to make sure that the IC junction temperature does not exceed 150°C. The junction temperature estimate can be calculated using the following two methods.

1. When measuring the IC temperature using the surface temperature, use thermal characteristic parameter ψ_{JT} for the calculation. If the thermocouple can be firmly stabilized at the package surface center, the temperature T_T at the package surface center can be precisely measured. Because of this, the junction temperature can be calculated precisely by using this thermal characteristic parameter.

$$T_J = T_T + \psi_{JT} \times P \quad [^\circ\text{C}] \quad (11-1)$$

T_T : Temperature at the center of the package surface [°C]

ψ_{JT} : Thermal characteristics parameter from junction to center of package surface [°C/W]

P : IC consumption power [W]

P can be calculated by the IC consumption power using the following equation.

$$P = (V_{CC} - V_{OUT}) \times I_{OUT} + (V_{CC} \times I_{CC}) \quad [W] \quad (11-2)$$

V_{CC} : Input voltage [V]

V_{OUT} : Output voltage [V]

I_{OUT} : Output current [A]

I_{CC} : IC circuit current [A]

Also, the peak output current that can flow constantly can be calculated with the following equation.

$$I_{OUT(MAX)} = \frac{T_{J(MAX)} - T_T}{(V_{CC} - V_{OUT}) \times \psi_{JT}} \quad [A] \quad (11-3)$$

$T_{J(MAX)}$: Absolute maximum rating for junction temperature [°C]

T_T : Temperature at the center of the package surface [°C]

ψ_{JT} : Thermal characteristics parameter from junction to center of package surface [°C/W]

V_{CC} : Input voltage [V]

V_{OUT} : Output voltage [V]

2. Use thermal resistance θ_{JA} to easily calculate the junction temperature.

$$T_J = T_A + \theta_{JA} \times P \quad [^\circ\text{C}] \quad (11-4)$$

T_A : Ambient temperature [°C]

θ_{JA} : Thermal resistance between junction and ambient temperature [°C/W]

P : IC consumption power [W]

Also, the peak output current that can flow constantly can be calculated with the following equation.

$$I_{OUT(MAX)} = \frac{T_{J(MAX)} - T_A}{(V_{CC} - V_{OUT}) \times \theta_{JA}} \quad [A] \quad (11-5)$$

$T_{J(MAX)}$: Absolute maximum rating for junction temperature [°C]

T_A : Ambient temperature [°C]

θ_{JA} : Thermal resistance between junction and ambient temperature [°C/W]

V_{CC} : Input voltage [V]

V_{OUT} : Output voltage [V]

The thermal characteristics parameter ψ_{JT} and thermal resistance θ_{JA} are values measured using a specific PCB. As the influence of PCB characteristics, copper foil layout, parts layout, chassis shape, surrounding environment and so on cause heat radiation to change, the thermal characteristics parameter and thermal resistance will also change. It is necessary to consider that the values will differ from the actual equipment board.

TO252-3, TO252-5 package thermal characteristics parameters and thermal resistance

PCB type	ψ_{JT} (°C/W)	θ_{JA} (°C/W)
1 layer (1s)	13	132.2
2 layers (2s)	3	30.2
4 layers (2s2p)	2	23.3

Figure 11-1 through 11-13 and Table 11-1 to 11-3 shows the specifications for the PCB used in measurement.

TO252 package PCB specifications, 1 layer (1s)
 Conforms to JEDEC standard JESD51-3/ -7

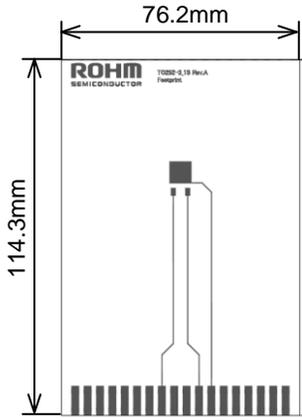


Figure 11-1. Top Layer Trace

TO252 package PCB specifications, 2 layers (2s)
 Conforms to JEDEC standard JESD51-3/ -5/ -7

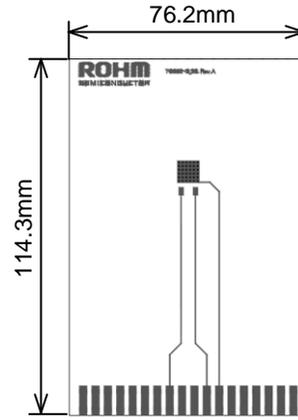


Figure 11-4. Top Layer Trace

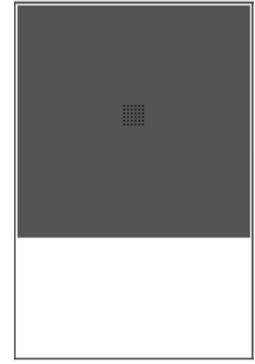


Figure 11-5. Bottom Layer Trace

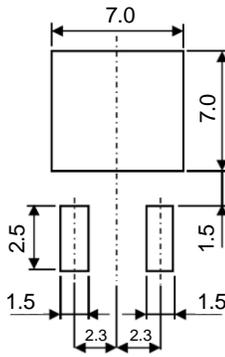


Figure 11-2. Footprint

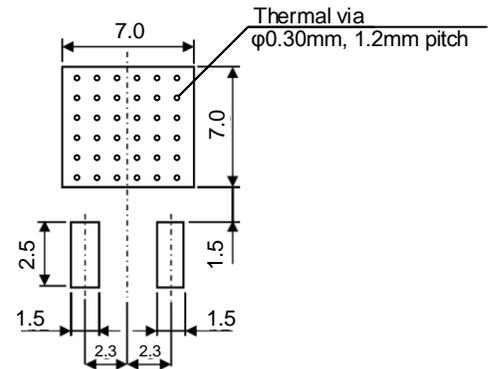


Figure 11-6. Footprint



Figure 11-3. 1-layer board sectional view

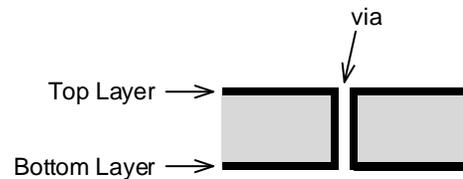


Figure 11-7. 2-layer board sectional view

Item	Value
Board thickness	1.57 mm
Board outline dimensions	76.2 mm x 114.3 mm
Board material	FR-4
Trace thickness (Finish thickness)	70 μm (2 oz)
Lead width	0.254 mm
Copper foil area	Footprint

Table 11-1. 1-layer PCB specifications

Item	Value
Board thickness	1.60 mm
Board outline dimensions	76.2 mm x 114.3 mm
Board material	FR-4
Trace thickness (Finish thickness)	Top 70 μm (2 oz) Bottom 70 μm (2 oz)
Lead width	0.254 mm
Copper foil area	Top Footprint Bottom 5505 mm ² (74.2 mm x 74.2 mm)

Table 11-2. 2-layer PCB specifications

TO252 package PCB specifications, 4 layers (2s2p)
 Conforms to JEDEC standard JESD51-3/ -5/ -7

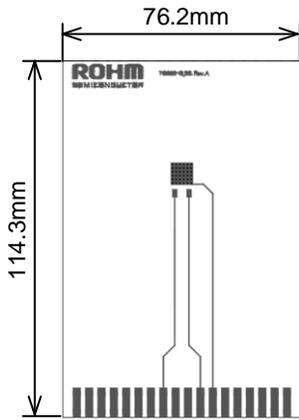


Figure 11-8.
Top Layer Trace

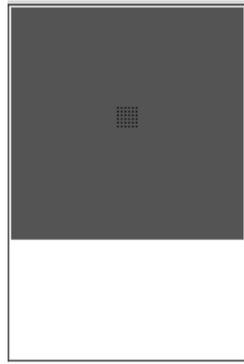


Figure 11-9.
Middle 1 Layer Trace

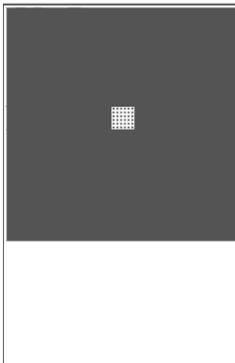


Figure 11-10.
Middle 2 Layer Trace

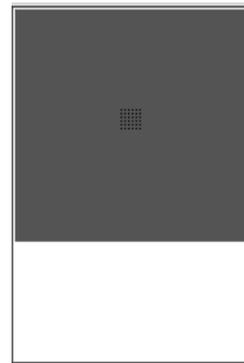


Figure 11-11.
Bottom Layer Trace

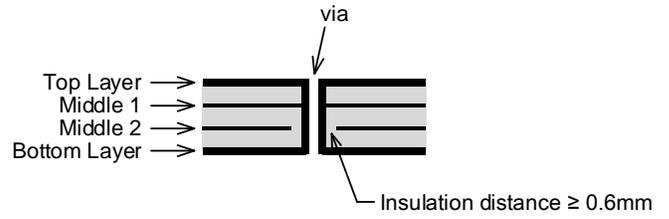


Figure 11-13. 4-layer board sectional view

Item		Value
Board thickness		1.60 mm
Board outline dimensions		76.2 mm x 114.3 mm
Board material		FR-4
Trace thickness (Finish thickness)	Top	70 μm (2 oz)
	Middle 1	35 μm (1 oz)
	Middle 2	35 μm (1 oz)
	Bottom	70 μm (2 oz)
Lead width		0.254 mm
Copper foil area	Top	Footprint
	Middle 1	5505 mm ² (74.2 mm x 74.2 mm)
	Middle 2	5505 mm ² (74.2 mm x 74.2 mm)
	Bottom	5505 mm ² (74.2 mm x 74.2 mm)

Table 11-3. 4-layer PCB specifications

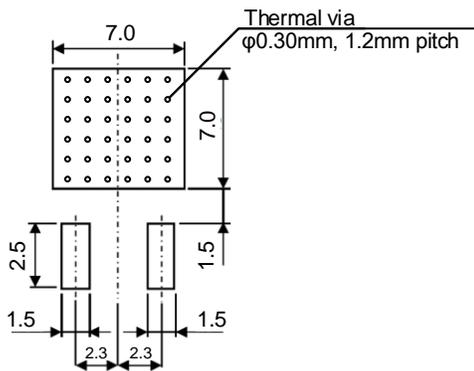


Figure 11-12. Footprint

12. Terminal protection

If inverse or excess voltage is applied to the IC terminals, the device may be damaged or the output voltage may not rise. When the following conditions are anticipated, we recommend that the terminals be adequately protected.

1. When the input/output voltage conditions are reversed
→ Reverse current bypass
2. When the output load is conductive
→ Output reverse voltage protection
3. Possibility of input polarities connected in reverse
→ Input reverse voltage protection
4. Hot-plugging → Hot-plugging countermeasures
5. Load exists between disparate power sources
→ Reverse current bypass
6. Positive-negative power source (both power sources)

1. When the input/output voltage conditions are reversed

When the capacitance of the output capacitor is large, and a load remains in the output capacitor even after the input power shuts down, or the speed that the input power shuts down is extremely fast, reverse current will flow from output to input via parasitic elements in the IC because the input/output voltage state will be inverted. Operation is not guaranteed for parasitic elements, and this can degrade or destroy elements.

As a countermeasure, connect a reverse current bypass diode externally (Figure 12-1), so that the reverse current does not pass through the inside of the IC. Note that when the input side is left open and the IC is powered down, no degradation of parasitic elements or breakdown will occur due to the reverse current value being a slight IC bias current only. Owing to this, the bypass diode is not necessary (Figure 12-2).

It is necessary for the bypass diode to turn on before the parasitic element in the IC. As the voltage to turn on the internal parasitic element is approximately 0.6 V for the MOSFET type regulator, a low forward voltage of V_F is required. When the value of the reverse current is large, a considerable amount of diode leakage current will flow from input to output, even if the output is off during shutdown. For this reason, a small value (around 1 μ A or less) must be selected. Select an inverse rated voltage that is larger than the input/output voltage difference (80% derating or less) to be used. Select a forward direction rated current that is larger than the reverse rated current value

(50% derating or less) to be used. From the above conditions, we recommend a rectifier diode or Schottky barrier diode; but as the inverse current of many Schottky barrier diodes is generally large, select one with a small value.

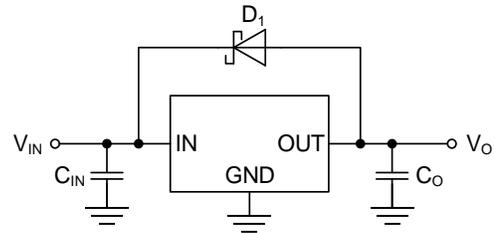


Figure 12-1. Reverse current bypass diode

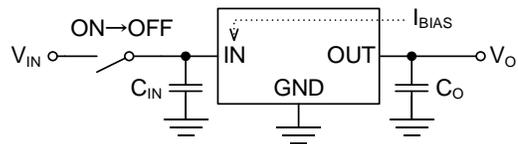


Figure 12-2. When the input is open

2. When the output load is conductive

When the output load is conductive, the energy stored in the conductive load at the instant the output voltage goes off will be shunted to ground. A diode is used between the IC output pin and GND pin to prevent electrostatic breakdown. If a large electric current flows to this diode, the IC may break down. To prevent this, connect a Schottky barrier diode in parallel to the electrostatic breakdown prevention diode (Figure 12-3).

When the IC output pin and load are connected via a long wire, a conductive load may occur. Measure the waveform using an oscilloscope. Aside from this, when the load is a motor, a diode is necessary due to counter electromotive force in the motor, which causes the same kind of current to flow.

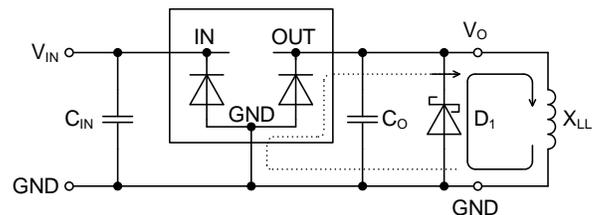


Figure 12-3. Conductive load current path (when output is off)

3. Possibility of input polarities connected in reverse

When connecting an input to power, if the positive and negative terminals are connected in reverse due to careless error, a large electric current may flow between the IC input pin and the GND pin to the electrostatic breakdown prevention diode (Figure 12-4). The easiest countermeasure is to connect a Schottky barrier diode or a rectifier diode in series with the power, as shown in Figure 12-5. Using the correct connection, a power loss will occur in $V_F \times I_O$ due to a voltage drop in the forward voltage V_F of the diode, so this is not suitable for a battery-operated circuit. The V_F for a Schottky barrier diode is lower than that of a rectifier diode, so the loss will be somewhat smaller. Since the diode will get hot, select a diode with a wide margin of power dissipation. When connected in reverse, current for the diode will flow in reverse, but the value will be slight.

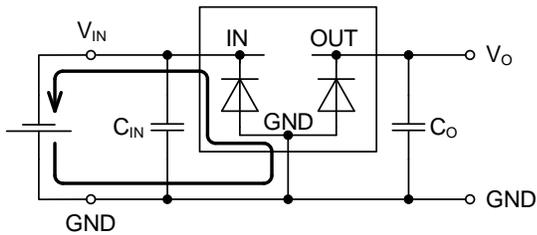


Figure 12-4. Current path when the input is connected in reverse

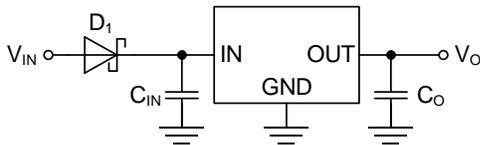


Figure 12-5. Countermeasure #1 against reverse connection

Figure 12-6 shows how to connect the diode in parallel with the power source. Since it is necessary for the diode to turn on faster than the electrostatic breakdown protection diode inside the IC, use a Schottky barrier diode with a low V_F . Using the correct connection, this will operate in the same way as without the diode. Since the total current will keep flowing to the diode when connected in reverse, heat will occur, which may lead to breakdown if the current capacity in the previous stage is too large. The prerequisites for this circuit are either to protect the circuit from accidental mistakes over the short-term, or for an over current protection circuit to be present in the previous stage.

For placing greater emphasis on safety by using a protection circuit, connect the power source in series to the fuse. Although maintenance of the fuse is required, this will protect the circuit with even greater certainty (Figure 12-7).

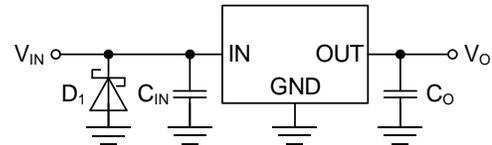


Figure 12-6. Countermeasure #2 against reverse connection

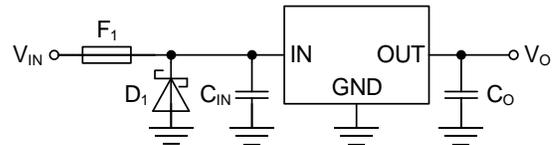


Figure 12-7. Countermeasure #3 against reverse connection

Figure 12-8 shows how to connect the P-ch MOSFET in series with the power source. The diode between the MOSFET drain-source is a body diode (parasitic element). Using the correct connection, the P-ch MOSFET will be on, and the voltage drop here will be the ON resistance of MOSFET times the output current I_O . As this is smaller than the voltage drop via diode (Figure 12-5), the power loss will be smaller. When connecting in reverse, MOSFET will not turn on, so there will be no current flow.

When this value exceeds the rated voltage between MOSFET gate-source (in consideration of derating), divide the resistance between gate and source, and lower the gate-source voltage as shown in Figure 12-9.

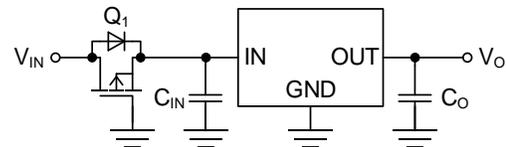


Figure 12-8. Countermeasure #4 against reverse connection

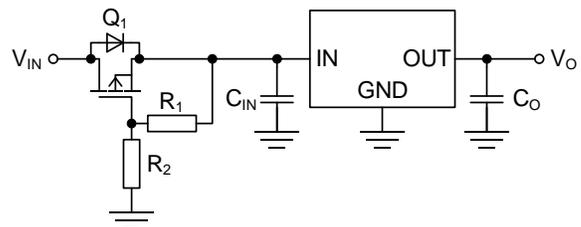


Figure 12-9. Countermeasure #5 against reverse connection

4. Hot-plugging

When connecting a wire to the IC input while the supply side power is on, a pulse waveform will be generated due to contact between the wiring inductance component and the metal of the connector plug. If this surge voltage exceeds the IC's absolute maximum rating, the IC may break down. Use a TVS (transient voltage suppressor) diode to absorb the surge, so that the surge voltage does not reach the IC input pin (Figure 12-10).

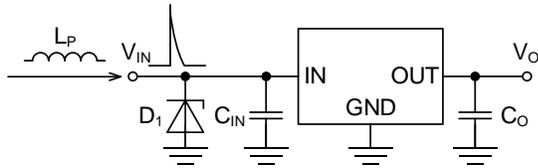


Figure 12-10. Hot-plugging countermeasure

5. Load exists between disparate power sources

As shown in Figure 12-11, when a load exists between disparate power sources, the timing for rises and drops are different, so current will flow to another power output terminal through the load. Reverse voltage will occur between IC inputs and outputs at this time, so a reverse current bypass diode is needed.

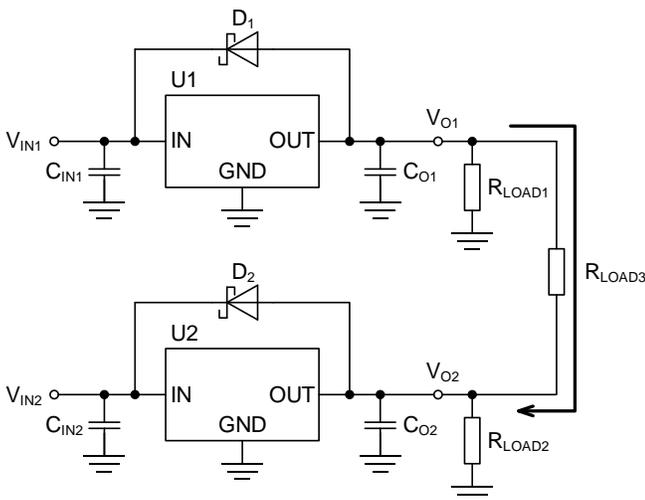


Figure 12-11. Current path and diode insertion between disparate power sources

6. Positive-negative IN power source (both power sources)

For positive-negative power supplies as shown in Figure 12-12, the speeds at which the power supplies rise are different. For this reason, when there is a load between positive and negative,

the power source that started first pulls current from the other output through the load, which applies negative voltage to the output. Be sure to connect a Schottky barrier diode with a low V_F between the output and GND, to prevent damage to the IC and to prevent the output voltage from failing to rise.

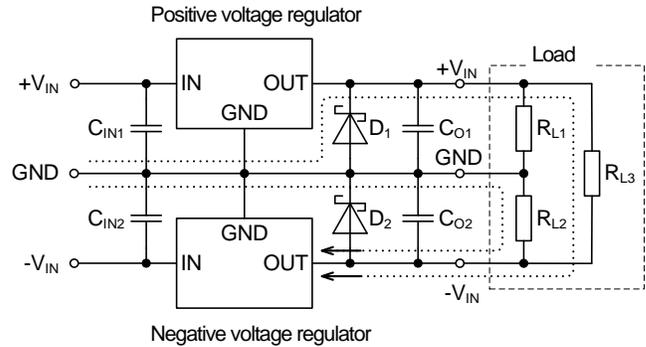


Figure 12-12. Inserting a diode between positive-negative power supplies;
current path when negative power supply regulator starts first

13. Inrush current

An inrush current flows to electrically charge the output capacitor of the IC during startup. Even if the output current value exceeds the maximum value of the recommended operating range, the over current protection (OCP) circuit limits the current, so there are no problems in operation. Note that it is necessary to make sure that the IC junction temperature does not exceed 150°C due to overcurrent. The junction temperature T_J during short-term overcurrent can be estimated by the following equation using the transient thermal resistance Z_{TH} .

$$T_J = T_A + Z_{TH} \times P \quad [^\circ\text{C}] \quad (13-1)$$

T_A : Ambient temperature [°C]

Z_{TH} : Transient thermal resistance between junction and ambient temperature [°C/W]

P : IC consumption power [W]

P can be calculated by the IC consumption power using the following equation.

$$P = (V_{CC} - V_{OUT}) \times I_{OUT} + (V_{IN} \times I_{CC}) \quad [W] \quad (13-2)$$

V_{CC} : Input voltage [V]

V_{OUT} : Output voltage [V]

I_{OUT} : Output current [A]

I_{CC} : IC circuit current [A]

In the TO252 package, considering that 0.9 A of inrush current at an ambient temperature of $T_A=60^\circ\text{C}$ flows for 1 ms, the transient thermal resistance in 1 ms is 2.8°C/W from Figure 13-1.

The junction temperature T_J is calculated as follows.

$$T_J = 60^\circ\text{C} + 2.8 \times (5\text{ V} - 3.3\text{ V}) \times 0.9\text{ A} = 64.3^\circ\text{C}$$

The junction temperature T_J is 150°C or less, so there is no problem.

In this way, since the rise in chip temperature is slight when the inrush current is around 1 ms (a short time), problems with rising temperatures are minimal.

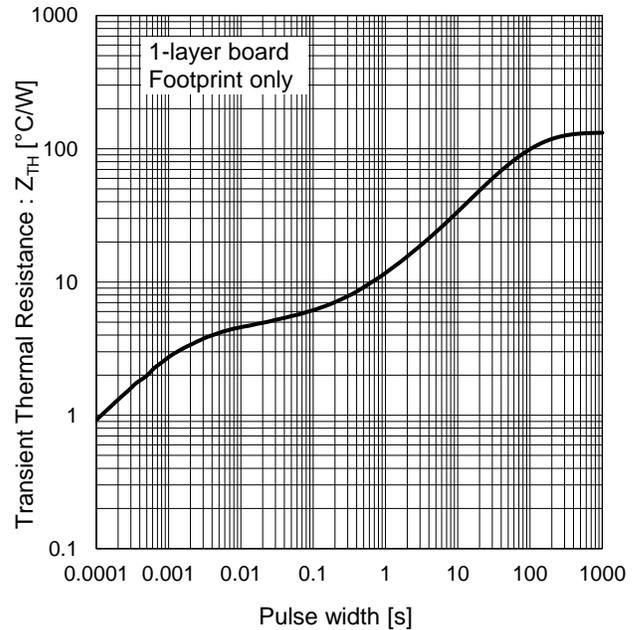


Figure 13-1. Transient thermal resistance of the TO252 package

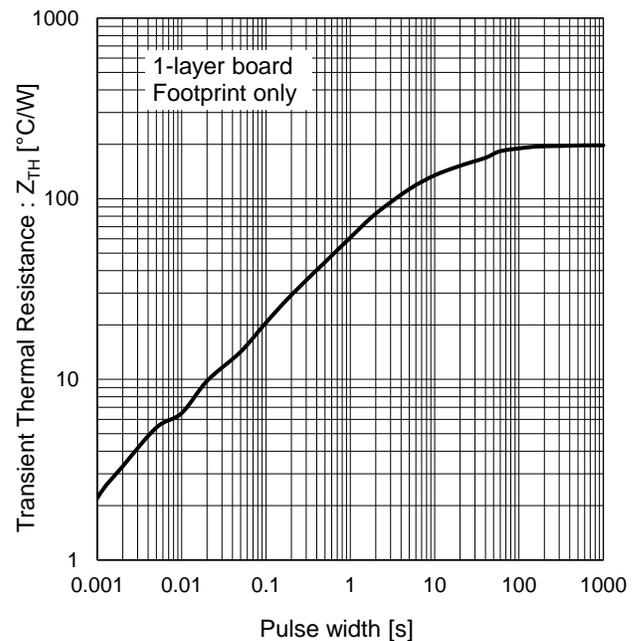


Figure 13-2. Transient thermal resistance of the SOP8 package

14. Over current protection (OCP)

An over current protection circuit is included, in order to prevent IC breakdown due to overcurrent when the IC output shorts out the GND. This protective function prevents the IC from breaking down; thus, when used for the purpose of protection as per the original set, we consider that it will be used on a fuse or other current limit device.

The over current protection characteristics are as shown in Figure 14-1, and the characteristics look like a number “7” (or a “fold back characteristic” in English). The reference value for point A at over current protection detected current is approximately 0.9 A. The lower limit value for variations in the detected current will not fall below the maximum value of the recommended output current. When overcurrent is detected, the current fold back circuit operates, and the output voltage drops. Along with the drop in output voltage, the circuit repeatedly works to limit the current, reaching point B. Point B is the output short circuit current. As for the power loss at point B, we can say that this is a safe protection circuit that protects the IC from breaking down, due to small power loss and a smaller degree of heat. Note that this condition will continue until the cause of the overcurrent is eliminated. The output voltage is automatically restored when the overcurrent condition is removed.

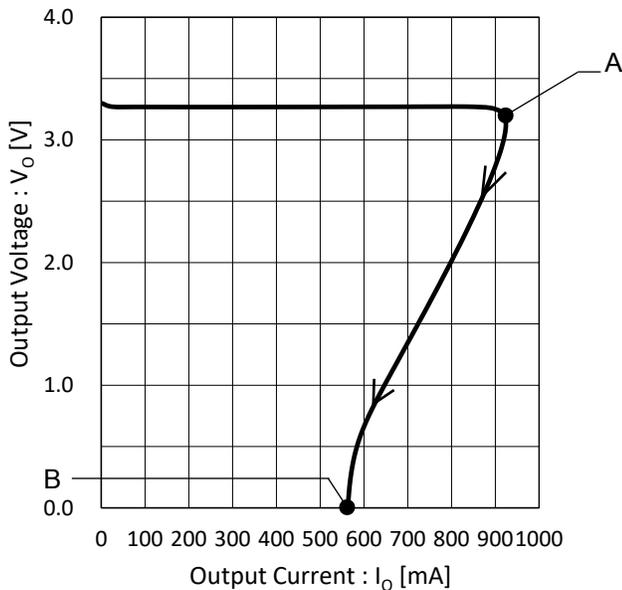


Figure 14-1. Characteristics of over current protection

The region between the maximum value of the recommended output current and the over current protection detected value operates as a linear regulator. However, the electrical characteristics are not guaranteed. When continuing to operate beyond the power dissipation, the thermal shutdown circuit will activate and shut off the output.

15. Thermal shutdown (TSD)

Thermal shutdown protects the IC from damage due to overheating, which occurs when the IC chip temperature exceeds the junction temperature due to an output short or increased power loss. This is not intended to supplant the original thermal shutdown feature of the set.

When the thermal shutdown circuit exceeds the reference value of approximately 170°C, the regulator output turns off, shutting off the output current and lowering the chip temperature. If the chip temperature falls to approximately 150°C, the output turns on again, and the output current supply begins. The output will turn on and off repeatedly until the cause of the rise in chip temperature is eliminated. If this condition continues, the IC will not break down right away, but continued operation should be avoided, as it will lead to degradation or breakdown.

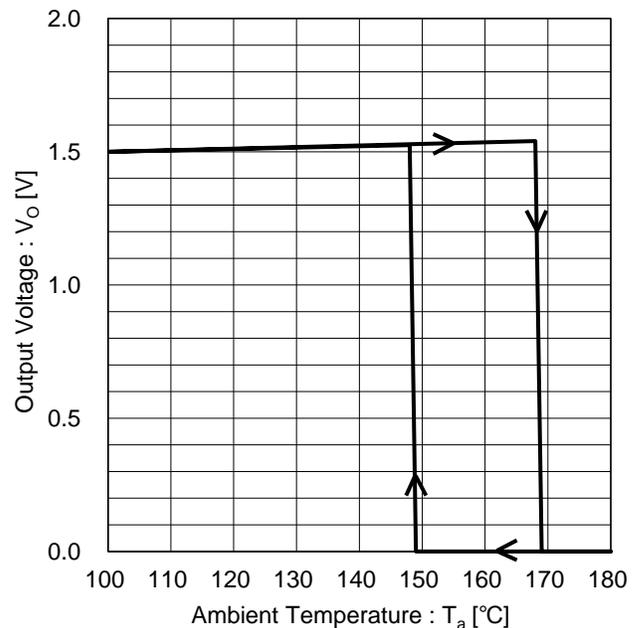


Figure 15-1. Thermal shutdown characteristics

16. Input-output equivalent circuit

Adjustable output type

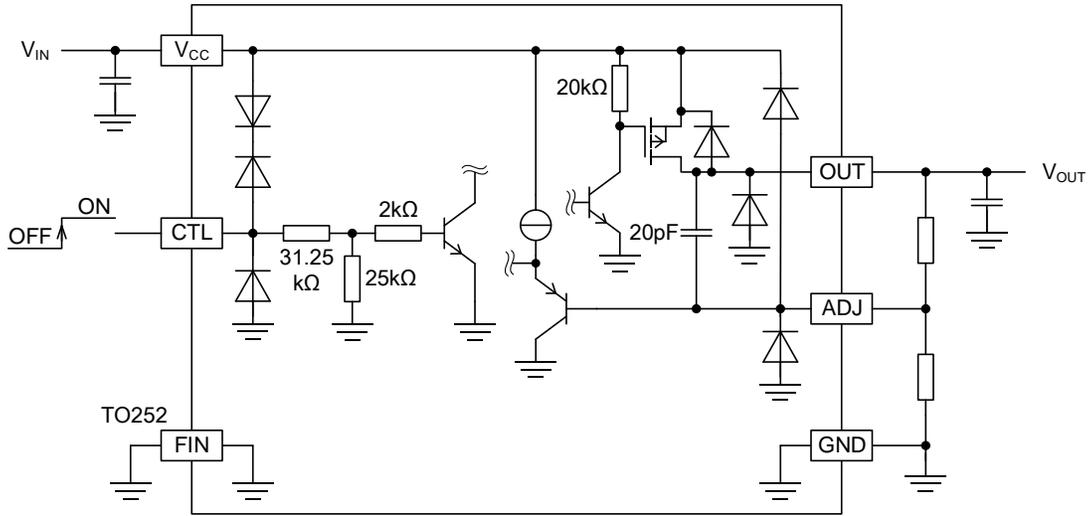
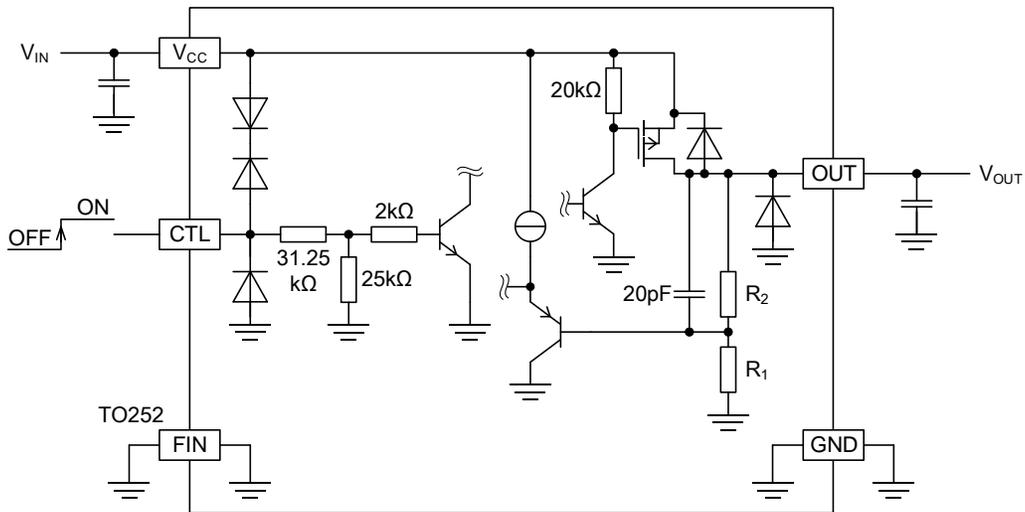


Figure 16-1. Adjustable output type equivalent circuit

Fixed output type



Product name	R ₁ (kΩ)	R ₂ (kΩ)
BD10KA5xx	50	16.67
BD12KA5xx	50	30
BD15KA5xx	50	50
BD18KA5xx	50	70
BD25KA5xx	50	116.67
BD30KA5xx	50	150
BD33KA5xx	50	170

Figure 16-2. Fixed output type equivalent circuit

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