# Automotive Grade SiC Power Module

BST500D08P4A104 Datasheet

#### **Features**

- TRCDRIVE pack<sup>™</sup>
   with the 4th Generation SiC-MOSFET
- $\cdot V_{DSS} = 750V$
- · Low R<sub>DS(on)</sub>
- · High-speed switching possible
- · Low switching losses
- · Low stray inductance 5.7nH
- · Tvjmax = 175°C
- · Compact design
- · High power density
- · Press-fit contact technology
- · Integrated NTC temperature sensor
- · Mountable on heatsink with thermal interface material (TIM)
- · Weldable power terminals
- · Cu clip technology
- · Ag sinter technology for die mounting
- · Higher power cycling capability
- · 4.2kV DC 1s insulation

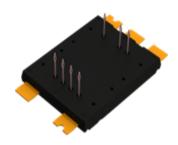
#### Construction

The power module is a half bridge module which implements SiC-MOSFETs.

### **Application**

- · Automotive application
- · Inverter, Converter
- · (Hybrid) electrical vehicles EV/HEV

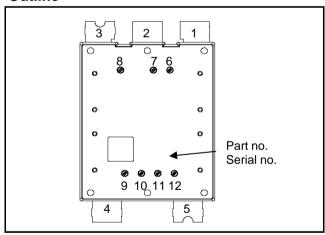




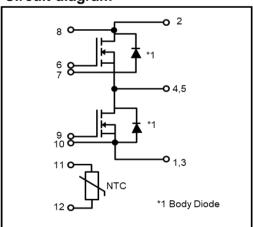
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"EcoSiC™" is a trademark or a registered trademark of ROHM Co., Ltd.

#### **Outline**



# Circuit diagram



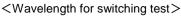
Pin No.	Pin Name	Function			
1	N	Negative Power			
2	Р	Positive Power			
3	N	Negative Power			
4	OUT	Output (S1D2)			
5	OUT	Output (S1D2)			
6	G1	High side MOSFET Gate			
7	Ss1	High side MOSFET Source Sense			
8	Ds1	High side MOSFET Drain Sense			
9	G2	Low side MOSFET Gate			
10	Ss2	Low side MOSFET Source Sense			
11	NTC1	NTC			
12	NTC2	NTC			

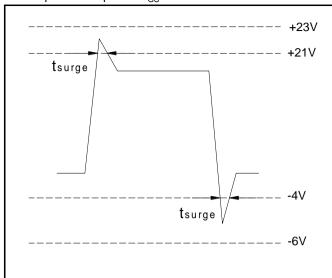
# Absolute maximum ratings (Tvj = 25°C unless otherwise specified)

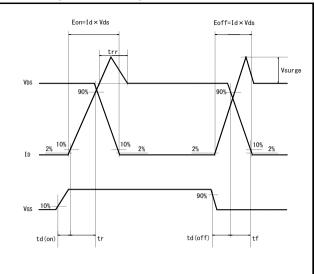
Parameter	Symbol	Conditions	Rating	Unit
Drain - source voltage	$V_{\rm DSS}$	V <sub>GS</sub> = 0V	750	
Gate - source voltage (DC)	$V_{GSS}$		-4 to +21	\ <sub>\</sub>
Gate - source voltage (t <sub>surge</sub> < 300ns)	$V_{GSSsurge}$		-6 to +23	V
Continuous drain current (DC)	I <sub>D</sub>	Tvj = 175°C, Tc = 60°C, V <sub>GS</sub> = 18V	506	
Pulsed drain current	I <sub>D,pulse</sub>	Pulse 1ms, Tvj = 175°C, V <sub>GS</sub> = 18V <sup>Note 2), 5)</sup>	1012	
Continuous source current (DC)	I <sub>S</sub>	Tvj = 175°C, V <sub>GS</sub> = 18V	506	Α
Pulsed source current	I <sub>S,pulse</sub>	Pulse 1ms, Tvj = 175°C, V <sub>GS</sub> = 18V <sup>Note 2)</sup>	1012	
Body diode surge forward current	I <sub>S,pulse</sub>	Pulse 1.5µs, Tvj = 175°C, V <sub>GS</sub> = 0V <sup>Note 2), 4), 5)</sup>	1012	
Total power dissipation Note 3), 5)	Ptot	Tc = 25°C	1667	W
Virtual junction temperature	Tvj		-40 to +175	
Storage temperature	Tstg		-40 to +125	

- Note 1) If the product is used beyond absolute maximum ratings defined in the specifications, as its internal structure may be damaged, please replace the product with a new one.
- Note 2) Repetition rate should be kept within the range where temperature rise if die should not exceed Tvjmax.
- Note 3) Case temperature (Tc) is defined on the mounting side surface of copper plate.
- Note 4) Repetitive pulse, PW≦1.5µs, Duty cycle≦5%
- Note 5) Tvj is less than 175°C.

<Example of acceptable V<sub>GS</sub> waveform>







Module (Tvj = 25°C unless otherwise specified)

Parameter	Symbol	Conditions	Values			Linit
			Min.	Тур.	Max.	Unit
Isolation test voltage	V <sub>isol</sub>	Terminals to baseplate DC 1s	4200	_	_	V
Stray inductance	L <sub>s</sub>		_	5.7	_	nΗ
Comparative tracking index	СТІ		400≤CTI<600		-	
Creepage distance	-	Terminal to heat sink	8.0	_	_	mm
		Terminal to terminal	7.4	_	_	
Clearance	-	Terminal to heat sink	6.4	_	_	mm
		Terminal to terminal	5.1	_	_	
Thermal resistance, junction - case	R <sub>th(j-c)</sub>	1/2 module Note 3)	_	_	90	°C/kW
Module lead resistance, terminals - chip	R <sub>DD'+SS'</sub>		_	0.29	_	mΩ
Weight	G		_	52	_	g

# MOSFET electrical characteristics (Tvj = 25°C unless otherwise specified)

Parameter	Symbol	Conditions	Conditions		Values		
Parameter	Symbol	Conditions			Тур.	Max.	Unit
Drain - source on resistance	R <sub>DS(on)</sub>		Tvj = 25°C	_	2.0	2.5	mΩ
			Tvj = 150°C	_	3.3	_	
			Tvj = 175°C	_	4.0	ı	
Zero gate voltage drain current	I <sub>DSS,leak</sub>	$V_{DS} = 750V, V_{GS} = 0V$		_	1	320	μΑ
Gate - source threshold voltage	$V_{GS(th)}$	V <sub>DS</sub> = 10V, I <sub>D</sub> = 200mA <sup>Note 6)</sup>		2.8	1	4.8	V
Gate - source	1	$V_{GS} = +21V, V_{DS} = 0V$	_	_	0.4	μA	
leakage current	I <sub>GSS</sub>	$V_{GS} = -4V$ , $V_{DS} = 0V$		-0.4	_		-
Turn - on delay time	$t_{d(on)}$	$V_{GS(on)} = 18V, V_{GS(off)} = 0V$ $V_{DS} = 500V$ $I_{D} = 450A$ $R_{G(on)} = 10\Omega, R_{G(off)} = 5.6\Omega$		-	135	_	
Rise time	t <sub>r</sub>		-	109	_	ns	
Turn - off delay time	$t_{d(off)}$		-	387	_		
Fall time	$t_f$		-	37	_		
Turn - on switching loss	$E_{on}$	Inductive load		_	28	_	mJ
Turn - off switching loss	$E_{off}$			_	13	_	IIIJ
Input capacitance	C <sub>iss</sub>	$V_{DS} = 500V, V_{GS} = 0V, 1MHz$		_	30	_	nF
Total gate charge	$Q_g$	$V_{GS(on)} = 18V, V_{GS(off)} = 0V$ $V_{DS} = 400V$ $I_{D} = 376A$		_	1042	_	
Gate - source charge	$Q_gs$			_	350	_	nC
Gate - drain charge	$Q_{gd}$			_	216	ı	
Internal gate resistance	$R_{Gint}$	Tvj = 25°C		_	0.25	1	Ω

# Body diode electrical characteristics (Tvj = 25°C unless otherwise specified)

Parameter	Cumbal	ymbol Conditions		Values		Unit	
Farameter	Symbol			Min.	Тур.	Max.	Offic
Souce - drain	$V_{F,SD}$	V <sub>GS</sub> = 0V, I <sub>S</sub> = 450A	Tvj = 25°C		3.7	_	V
voltage			Tvj = 150°C	ı	3.6	-	
voltage			Tvj = 175°C	_	3.6	_	
Reverse recovery time	t <sub>rr</sub>	V 40V/V 0V	,	_	35	_	ns
Recoverd charge	$Q_{rr}$	$V_{GS(on)} = 18V, V_{GS(off)} = 0V$ $V_{DS} = 500V$	/	1	1772	1	nC
Peak reverse recovery current	I <sub>rr</sub>	$V_{DS} = 500V$ $I_{D} = 450A$ $R_{G(on)} = 10\Omega, R_{G(off)} = 5.6\Omega$	n	ı	83	1	А
Reverse recovery energy	E <sub>rr</sub>	$N_{G(on)} = 1022, N_{G(off)} = 3.02$ Inductive load	.2	- 1	0.1	1	mJ

# NTC Thermistor electrical characteristics (Tvj = 25°C unless otherwise specified)

Parameter	Symbol Conditions	Conditions	Values			Unit
		Conditions	Min.	Тур.	Max.	Offic
NTC rated resistance	R <sub>25</sub>	Tc = 25°C	_	4.950	_	kΩ
	$R_{98}$	Tc = 98°C	_	0.5185	_	NS2
Deviation of R25	ΔR/R	Tc = 25°C	-5	_	5	%
Power dissipation	P <sub>25</sub>	Tc = 25°C	_	_	50	mW
NTC B Value	B <sub>25/98</sub>	$R = R_{25} \exp \left[ B_{25/98} (1/T - 1/(298.15K)) \right]$	-	3420	_	K



- Note 6) Tested after applying  $V_{GS} = 21V$  for 100ms.
- Note 7) Not include the resistance from terminals to chip.
- Note 8) SiC devices have lower short circuit withstand capability due to high current density. Please be advised to pay careful attention to short circuit accident

and try to adjust protection time to shutdown them as short as possible.



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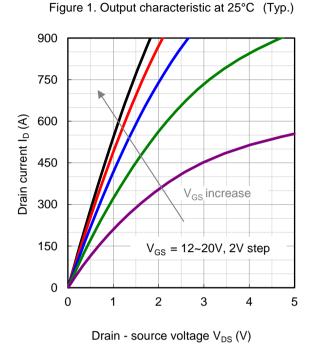
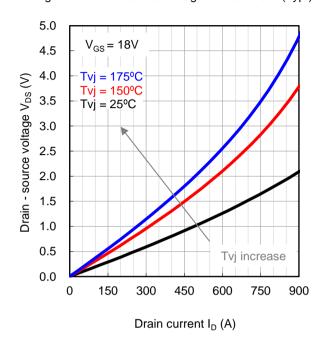


Figure 2. Drain - source voltage characteristic (Typ.)



Note 7)

Note 7)

Figure 3. Drain - source voltage characteristic at 25°C (Typ.)

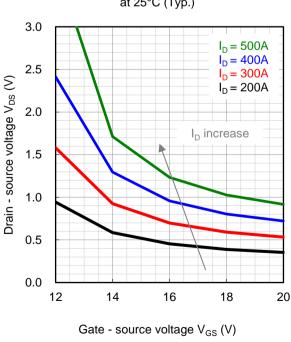
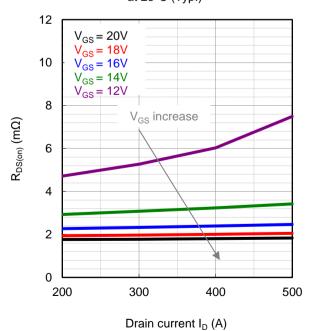
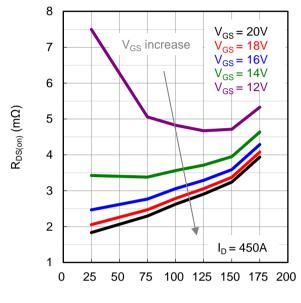


Figure 4. Drain current vs. R<sub>DS(on)</sub> at 25°C (Typ.)



Note 7) Note 7)

Figure 5. R<sub>DS(on)</sub> vs. Tvj characteristic (Typ.)



Virtual junction temperature Tvj (°C)

Note 7)

Figure 6. Forward characteristic of diode  $V_{GS} = 18V$  (Typ.)

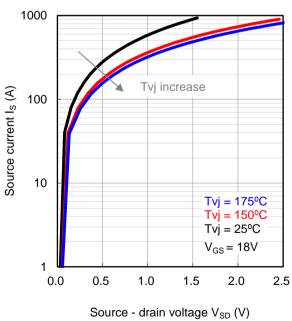
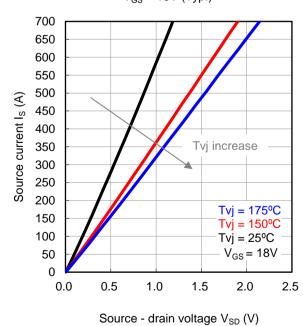


Figure 7. Forward characteristic of diode  $V_{GS} = 18V \text{ (Typ.)}$ 



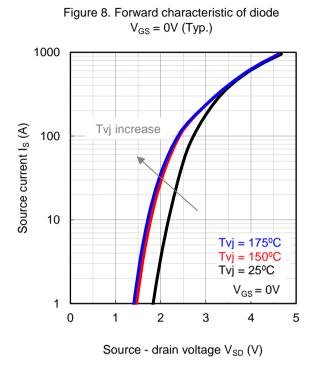
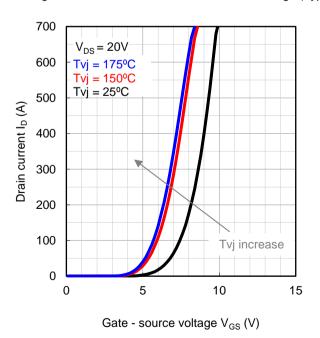
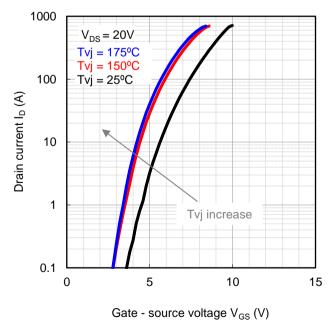


Figure 9. Forward characteristic of diode  $V_{GS} = 0V (Typ.)$ 900  $V_{GS} = 0V$ 800 Tvj = 175°C Tvj = 150°C 700 Tvj = 25°CSource current I<sub>S</sub> (A) 600 500 400 300 Tvj increase 200 100 0 0 1 2 3 4 5 Source - drain voltage V<sub>SD</sub> (V)

Figure 10. Drain current vs. Gate - source voltage (Typ.) Figure 11. Drain current vs. Gate - source voltage (Typ.)

Note 7)





Note 7)

at 25°C (Typ.) 1000  $\mathsf{t}_{\mathsf{d}(\mathsf{off})}$ Switching time (ns) 100 10  $V_{DS} = 500V$  $V_{GS(on)} = 18V$  $\begin{aligned} & V_{GS(off)} = 10V \\ & V_{GS(off)} = 0V \\ & R_{G(on)} = 10\Omega \\ & R_{G(off)} = 5.6\Omega \\ & \underline{INDUCTIVE\ LOAD} \end{aligned}$ 0 200 400 600 800 1000 Drain current I<sub>D</sub> (A)

Figure 12. Switching time vs. Drain current

at 175°C (Typ.) 1000  $t_{d(off)}$  $t_{d(on)} \\$ Switching time (ns) 100 10  $V_{DS} = 500V$  $V_{GS(on)} = 18V$  $\begin{aligned} &V_{GS(off)} = 0V \\ &R_{G(off)} = 10\Omega \\ &R_{G(off)} = 5.6\Omega \\ &INDUCTIVE\ LOAD \end{aligned}$ 0 600 1000 200 400 800

Figure 13. Switching time vs. Drain current

Note 7)

Figure 14. Switching loss vs. Drain current at 25°C (Typ.)

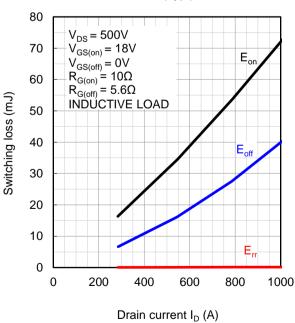
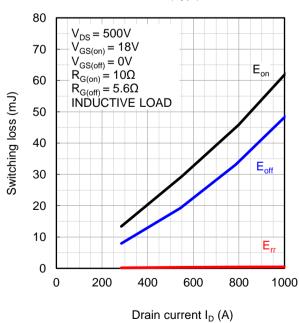


Figure 15. Switching loss vs. Drain current at 175°C (Typ.)

Drain current I<sub>D</sub> (A)



Note 7) Note 7)

Figure 16. Recovery characteristic vs. Drain current at 25°C (Typ.)

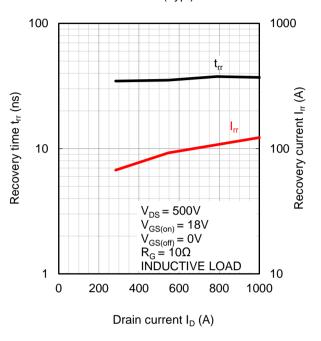
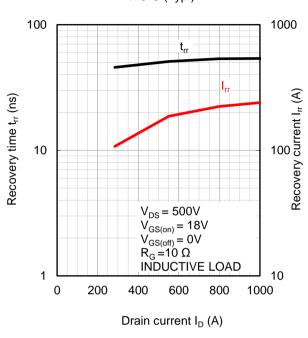


Figure 17. Recovery characteristic vs. Drain current at 175°C (Typ.)



Note 7)

Note 7)

Figure 18. Switching time vs. Gate resistance at 25°C (Typ.)

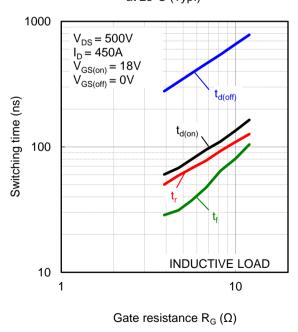
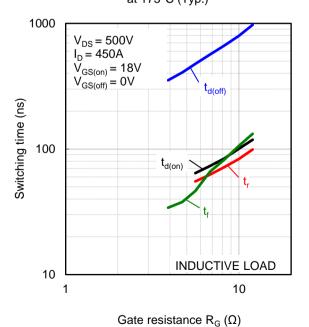


Figure 19. Switching time vs. Gate resistance at 175°C (Typ.)



Note 7)

Figure 20. Switching loss vs. Gate resistance at 25°C (Typ.)

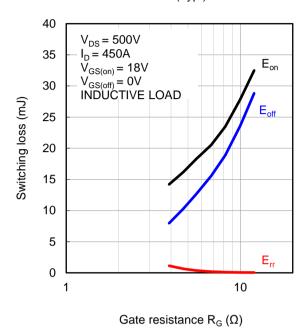
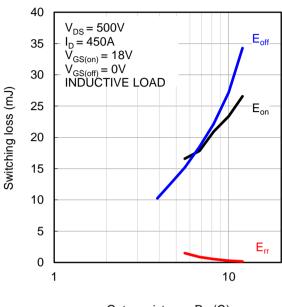


Figure 21. Switching loss vs. Gate resistance at 175°C (Typ.)



Gate resistance  $R_G(\Omega)$ 

Note 7)

Figure 22. Capacitance vs. Drain - source voltage at 25°C (Typ.)

Note 7)

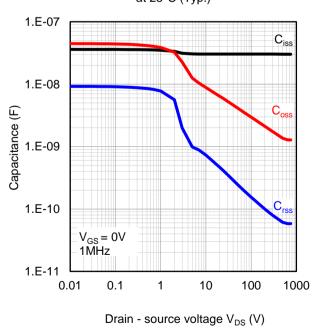
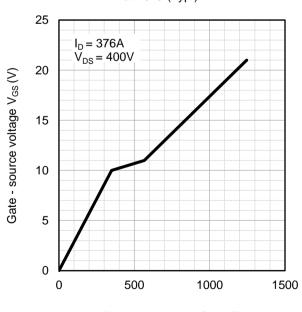


Figure 23. Gate charge characteristic at 25°C (Typ.)



Total gate charge Q<sub>G</sub> (nC)

Note 7)

Figure 24. Transient thermal impedance (Typ.)

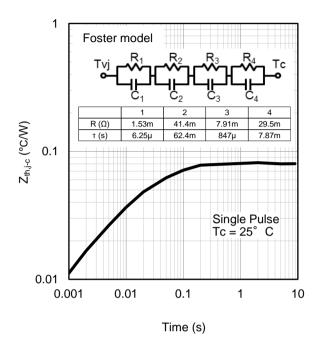


Figure 25. Maximum safe operating area

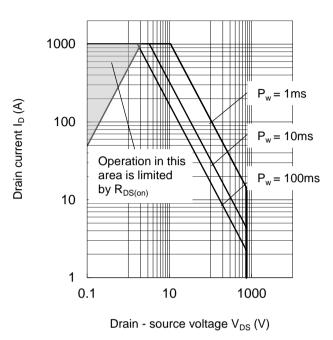


Figure 26. NTC Thermistor temperature characteristic (Typ.)

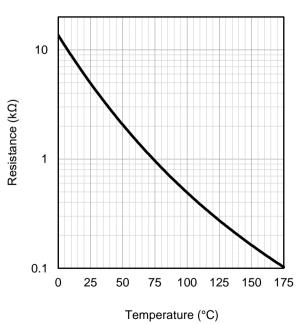
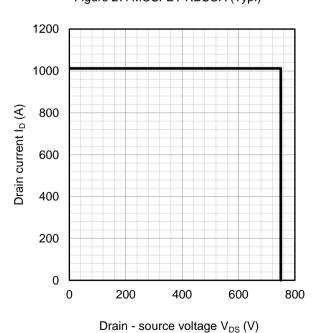


Figure 27. MOSFET RBSOA (Typ.)



Unit: mm

# Package outlines

20.34±0.35 41.6±0.5 2.8±0.15 (35.95) 6.9±0.25 2.6±0.15 16.47±0.5 9 6.31±0.5 49.95±0.5 1 21.55±0.5 4.5±0.05 5×7±0.25 , в 25±0.2 5×9±0.1 5×9.2±0.1 6.6±0.1  $1.5 \pm 0.15$ RO.3±0.05 R1.5 R0.2 3±0.05 DETAIL C DETAIL A (10:1) (5:1) DETAIL B (5:1)

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