

Concerning the packages for Integrated Circuits

열저항, 열특성 파라미터에 대하여

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1. 목적

본 Application Note는 Rohm 제조 LSI Chip Package군의 열저항과 열특성 Parameter의 정의 및 그 활용 방법을 나타냅니다.

2. 준거 규격

본 Application Note에 기재되어 있는 내용은 JEDEC규격 (JESD51-2A,3,5,7,9,10)에 준거하고 있습니다.

3. 용어 및 용어의 정의

3.1 T_A (Ambient air temperature)

주위 환경온도

3.2 T_J (Junction temperature)

접합부 온도

3.3 T_T (The temperature at the top center of the outside surface of the component package)

Package Top면 중심부 온도

3.4 θ_{JA} (Thermal resistance from Junction to Ambient)

접합부부터 주위 환경까지의 열저항. 여러 경로로 방열하고 있습니다.

3.5 ψ_{JT} (The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package)

접합부부터 Package top면 중심까지의 열특성 Parameter. Package Top방향 이외에도 열이 전도되기 때문에 그 방열량에 따라서 값이 변화합니다.

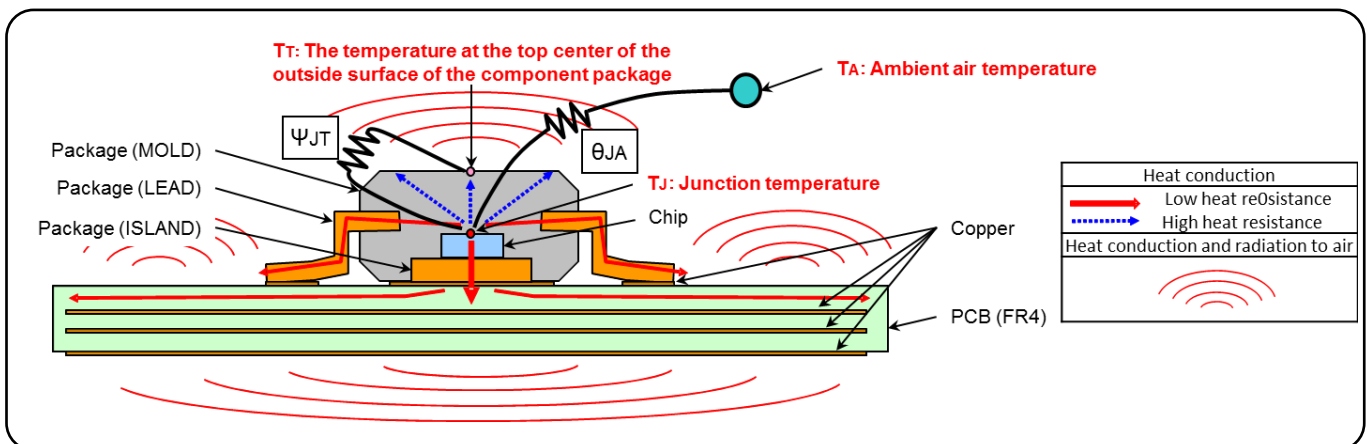


Figure1. 열저항 (θ_{JA})과 열특성 Parameter (ψ_{JT})의 정의 (ex : HTSOP-J8)

Absolute Maximum Ratings (Ta = 25°C)

Parameter	Symbol	Rating	Unit
Supply Voltage	V _{IN}	7	V
Junction Temperature Range	T _J	-40 to +150	°C
Storage Temperature Range	T _{stg}	-55 to +150	°C

Caution: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Thermal Resistance ^(NOTE 1)

Parameter	Symbol	Thermal Resistance (Typ)		Unit
		1s ^(NOTE 3)	2s2p ^(NOTE 4)	
HTSOP-J8				
Junction to Ambient	θ _{JA}	206.4	45.2	°C/W
Junction to Top Characterization Parameter ^(NOTE 2)	Ψ _{JT}	21	13	°C/W

(Note 1) Based on JESD51-2A(Still-Air)

(Note 2) The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package.

(Note 3) Using a PCB board based on JESD51-3.

Layer Number of Measurement Board	Material	Board Size
1s	FR-4	114.3mm x 76.2mm x 1.57mmt
Component trace		
Copper Pattern	Thickness	
Component mounting and trace fan-out region	70µm	

(Note 4) Using a PCB board based on JESD51-7.

Layer Number of Measurement Board	Material	Board Size	Thermal via ^(NOTE 5)		
			Pitch	Diameter	
2s2p	FR-4	114.3mm x 76.2mm x 1.6mmt	1.20mm	Φ0.30mm	
Component trace		Plane		Backside trace	
Copper Pattern	Thickness	Copper Pattern	Thickness	Copper Pattern	Thickness
Component mounting and trace fan-out region	70µm	74.2mm ² (Square)	35µm	74.2mm ² (Square)	70µm

(Note 5) This through hole via connects with the top copper pattern. The placement and dimensions obey a land pattern.

Figure2. Data sheet example (ex : HTSOP-J8)

4. 측정 환경 (JESD51-2A)

열저항 측정은 Figure3처럼 JESD51-2A (Still-Air)에 준거하는 환경조건으로 실시하고 있습니다.

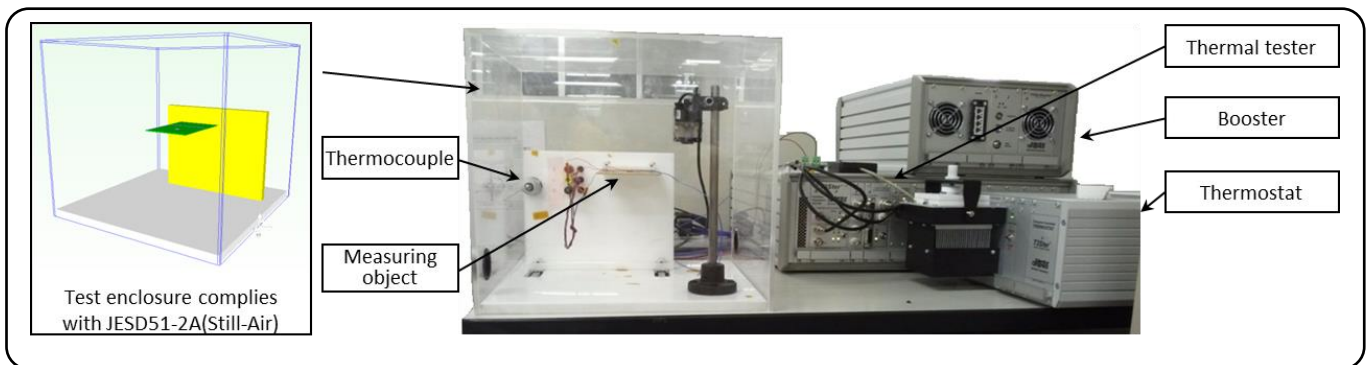


Table1. 열저항 측정 기기

측정기	Supplier	품명	비고
열특성 측정기	Mentor Graphics	T3Ster	-
Thermostat	Mentor Graphics	T3Ster	-
K형 열 전대 ^(NOTE1)	SAKAGUCHI E.H VOC CORP.	K6010	Class1 / Φ0.1mm

(NOTE1) K형 열 전대를 Package top면 중심에 고정해서 T_T를 측정하고 있습니다.

5. 측정용 평가 기판 사양

열저항 측정은 Table2, Figure 4, Figure 5와 같이 JESD51-3,5,7,9,10에 준거하는 측정용 기판에서 실시하고 있습니다.

Table2. 열저항 측정용 기판 치수 (PKG 가장 긴 변의 길이를 PKG 크기로 적용하고 있습니다.)

	Layer	Material	Board Size	Thermal via ^(NOTE1)		Through-hole via ^(NOTE2)
				Pitch	Diameter	Diameter
SMD (PKG size < 27mm)	1층	FR-4	114.3mm x 76.2mm x 1.57mm	-	-	-
	4층		114.3mm x 76.2mm x 1.6mm	1.20mm	Φ0.30mm	-
BGA, THD (PKG size ≤ 40mm)	1층	FR-4	114.5mm x 101.5mm x 1.6mm	-	-	Φ0.85mm
	4층			1.20mm	Φ0.30mm	Φ0.85mm

	Layer	Component trace		Plane		Backside trace	
		Copper pattern	Thickness	Copper pattern	Thickness	Copper pattern	Thickness
SMD (PKG size < 27mm)	1층	실장 Land pattern	70μm	-	-	-	-
	4층	&전극 인출용 배선		74.2mm ² (Square)	35μm	74.2mm ² (Square)	70μm
BGA, THD (PKG size ≤ 40mm)	1층	실장 Land pattern	70μm	-	-	-	-
	4층	&전극 인출용 배선		99.5mm ² (Square)	35μm	99.5mm ² (Square)	70μm

(NOTE1) Thermal Via : PTH (Plating Through Hole)로 전 층의 동박과 연결되어 있습니다.

배치는 Land pattern에 따라 다릅니다. (Heatsink 부착 Package에 대응합니다.)

(NOTE2) Through-hole via : THD (Dip Type 부품) 실장용 PTH (Plating Through Hole)로 1층 동박과 연결되어 있습니다.

배치, 치수는 Land Pattern에 따라 다릅니다.

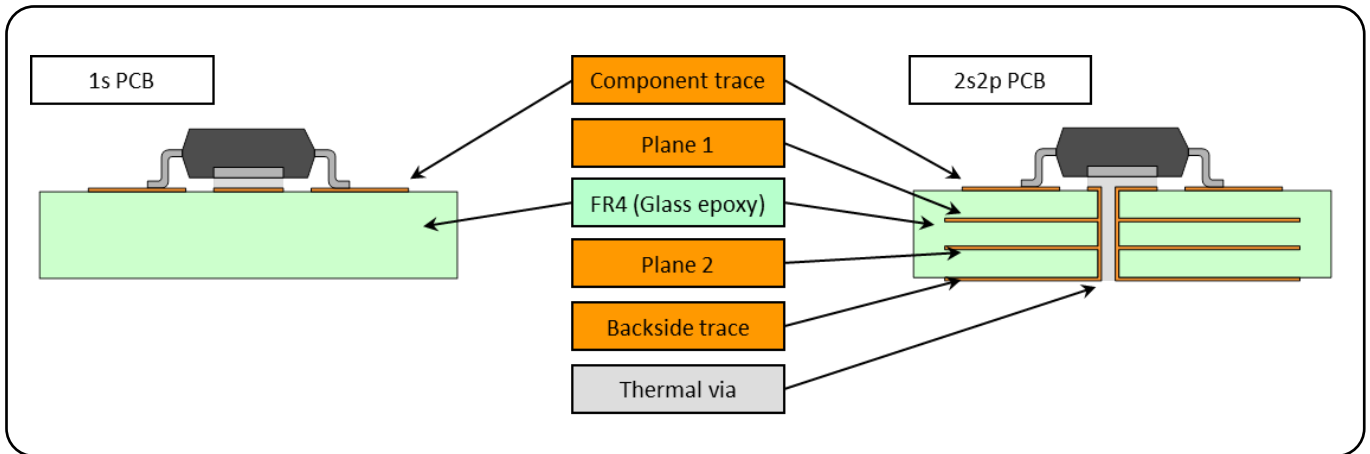


Figure4. 열저항 측정용 기판 단면 구조 (SMD : Heatsink 부착 type)

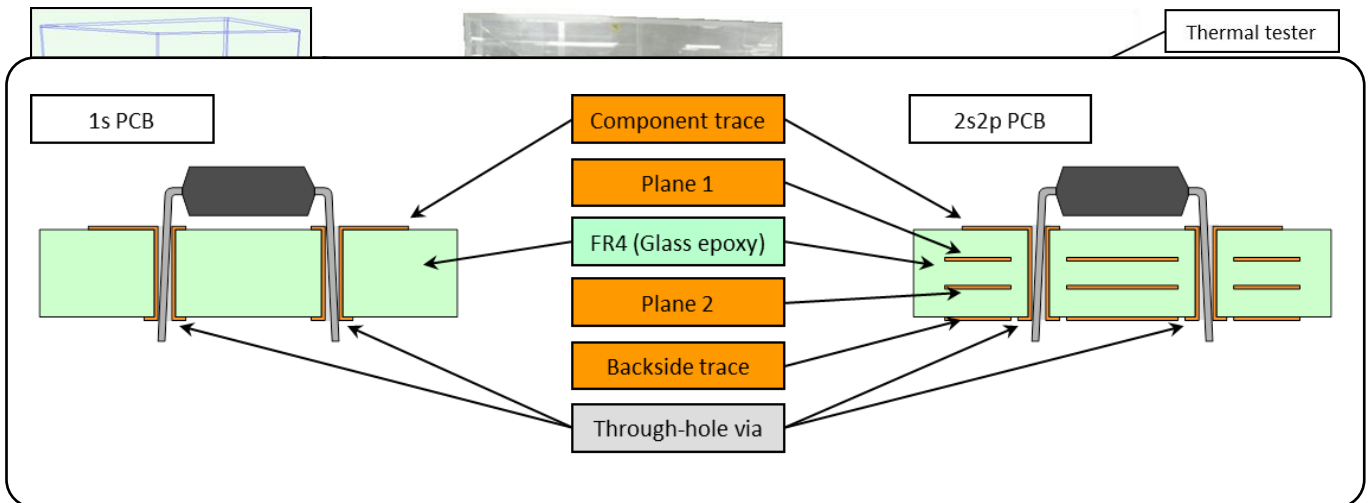


Figure5. 열저항 측정용 기판 단면구조 (THD : DIP Type)

6. Chip 온도의 측정 방법

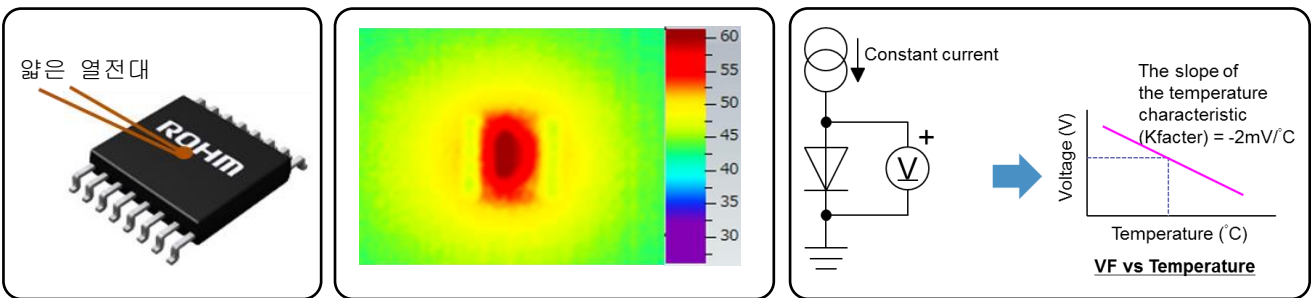
반도체의 온도 측정은 하기의 2가지 방법이 있습니다.

- 표면온도 측정 (접촉 / 비 접촉 측정)
- 접합부 온도 측정 (Chip상태의 PN 접합부 온도를 측정)

각각의 장/단점은 Table3과 같습니다.

Table3. 측정방법에 따른 장/단점

측정방법	장점	단점
표면온도 측정	측정이 용이함	직접 접합부 온도를 측정하지 않으므로 환경에 의한 오차가 발생하기 쉬움
온도 측정	직접 접합부 온도를 측정하므로 정밀도가 높음	반도체에 측정용 단자가 필요



표면 온도 측정

Thermocouple (접촉식)

표면 온도 측정

Thermo viewer (비 접촉식)

접합부 온도 측정

Figure6. 각 측정 방식의 Images

표면온도 측정에 의해 반도체의 온도를 측정하는 경우에는 열특성 Parameter (Ψ_{JT})를 사용해 계산합니다.

(※ Ψ_{JT} 는 접합부 온도 T_J 와 Package Top면 중심부 온도 T_T 와의 온도차를 나타내는 열특성 parameter로써, 로옴 종래의 표기 θ_{JC} 와 동일한 의미입니다.)

열전대를 Package Top면 중심에 제대로 고정시킬 수 있다면 Package Top면 중심온도 T_T 를 정밀하게 측정할 수 있기 때문에 열특성 parameter를 사용하여 높은 정밀도의 접합부 온도를 산출할 수 있습니다.

(단, 기판의 방열성능 (Layer수, 동박점유율, Via수량등)에 의해 열특성 parameter가 변하므로 JEDEC환경과 차이 나는 정도를 고려할 필요가 있습니다.)

$$T_J = T_T + \Psi_{JT} * P \quad (T_J : \text{접합부 온도}, T_T : \text{Package Top면 중심 온도}, P : \text{소비전력})$$

또한, 열저항 (θ_{JA})을 사용하여 간단하게 접합부 온도를 산출하는 것도 가능합니다.

(단, 열특성 Parameter보다도 JEDEC 환경과의 차이 정도에 따른 영향을 쉽게 받게 됩니다.)

$$T_J = T_A + \theta_{JA} * P \quad (T_J : \text{접합부 온도}, T_A : \text{주위 환경 온도}, P : \text{소비전력})$$

Package 표면온도로 온도 한계까지의 여유도를 확인하려면, Package 표면온도 $T_C \approx T_T$ 로 생각하면,

$$T_{C_{MAX}} = T_{J_{MAX}} - \Psi_{JT} * P \quad (T_{C_{MAX}} : \text{Package 표면 최고 온도}, T_{J_{MAX}} : \text{접합부 최대 온도}, P : \text{소비전력})$$

이로부터 Package 표면온도의 상한 $T_{C_{MAX}}$ 를 산출 할 수 있습니다.

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